

WE PROVIDE SOLUTIONS AND EXPERTISE FOR ALL YOUR SUSTAINABILITY CHALLENGES

### North American Partner for Sustainable Products Retail Food Service Private Label

Leading Non-Plastic Food Service Supplier



# **OUR THREE CHANNELS**





Brand & Private Label

We supply over 10,000 stores in Private Label



#### **CUSTOM SOLUTIONS**

Custom shapes & designs Low cost mold development Custom logos



#### **FOODSERVICE SOLUTIONS**

We care about what goes into our products and we care that they are truly compostable, not just certified compostable. We work with the actual facilities to ensure municipalities accept them.

# Retailer Issues and Needs for a Single Tableware Line

#### Two Major Issues:

#### 1. Polystyrene and plastic bans

- Maryland, Vermont, Maine, Washington (Feb, 2020), more states and regions to come •
- New York State on deck (2022) ٠
- 200+ Municipalities already have including: NYC, LA, San Francisco, Minneapolis, (Miami) ٠
- Canada will ban many single-use plastics in food service by end of 2021 \*\*\*This includes bio plastics\*\*\* •

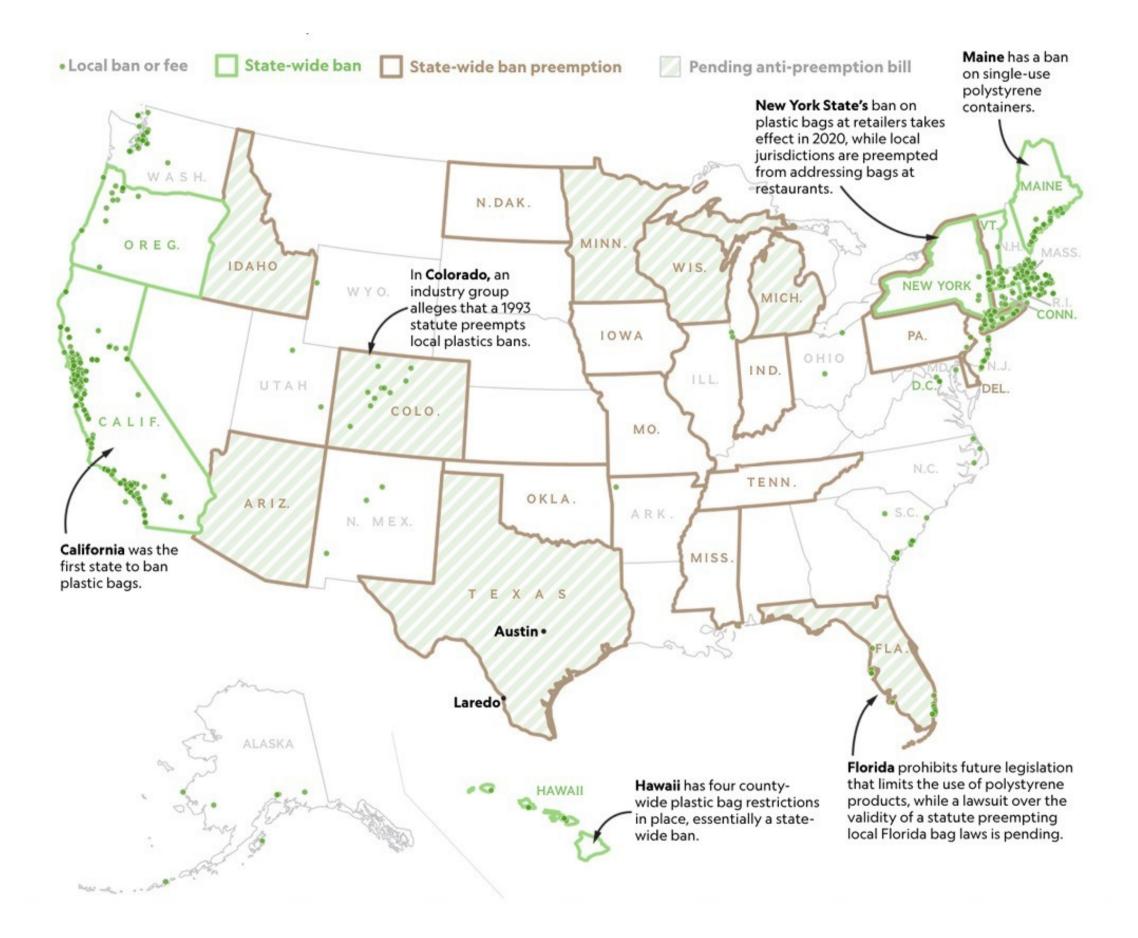
#### 2. Variability in compostable standards across North America

- Vary from municipality to municipality
- Initial solutions were bioplastics •
  - Now banned in most municipalities Almost all other than bags.
  - Do not compost at home, and usually sent to landfill (can't tell the difference)
  - Move to Fiber-based or Wood Based only
- PFAs (polyfluoryl alkyl) found in most fiber tableware is now linked to cancer and being restricted •
  - PFAs are to molded fiber as BPA was to plastic

#### **Sustainable Organization Needs:**

- Single Sustainable Source that meets most/all of the most stringent compostability standards and is outside of any future plastic bans. •
- We take the guess work out of sustainable, compostable products ٠

# State of Styrofoam & Polystyrene Bans Across the US



- Polystyrene and other plastic bans and restrictions are increasing
- Mostly affecting Food Service, but will continue into tableware over the next 2-5 years
- Fiber based options will pre-empt any ban over the long term

https://www.nationalgeographic.com/environment/201 9/08/map-shows-the-complicated-landscape-ofplastic-bans/

# MANY MUNICIPALITIES HAVE BANNED COMPOSTABLE PLASTICS



MAJOR CITIES WITH MUNICIPAL COMPOST COLLECTION

MAJOR CITIES THAT DO NOT APPROVE COMPOSTABLE PLASTIC CUTLERY PLATES etc.

Most facilities recommend NO bioplastics since they contaminate the compost

#### ALL COMPOSTABLE PLASTIC IS BANNED (BAGS, CUTLERY, STRAWS, PLATES ETC.)

Vancouver, Burnaby, Coquitlam, Surrey, Richmond, Abbotsford Hamilton, Toronto, Ottawa/Gatineau, Halifax

# COMPOSTABLE PLASTIC IS BANNED (CUTLERY, STRAWS, PLATES ETC.) EXCEPT FOR THIN COMPOST BAGS

Calgary, Edmonton, Victoria, Kitchener, Guelph, Barrie, Oshawa, Belleville, Kingston, Montreal, Saint John

#### COMPOSTABLE PLASTIC CUTLERY AND OTHER ITEMS END UP IN THE GARBAGE AND ARE NOT RECYCLABLE.



COMPOST IN MANY PLACES IS THE ONLY THING PICKED UP EVERY WEEK

#### HAVE WEEKLY COMPOST PICKUP (BI-WEEKLY GARBAGE PICKUP)

#### + additional systems to increase compliance

(potent ial fines, clear bags to spot food in garbage resulting in garbage not being picked up etc.)

HAVE WEEKLY CURBSIDE COMPOST PICKUP ALL YEAR ROUND (bi-weekly garbage pickup)

> 30% - 50% HOUSEHOLDS COMPOST (SEASO NAL)

#### **7+ MILLION HOUSEHOLDS COMPOST**

67%

Canadian households compost in some form nation-wide

\* Most major cities have recycling and municipal organics collection But DO NOT accept PLA (compostable) cutlery, plates and straws.

ALL households that home compost can't use compostable plastics.

we make 100% sustainable compostable products

# without harming the environment









\* This will likely include Bioplastics/Compostable Plastics

# **BANNED SINGLE-USE PLASTICS**

# FOUR FEATURES OF COMPOSTABLE PRODUCTS & PACKAGING





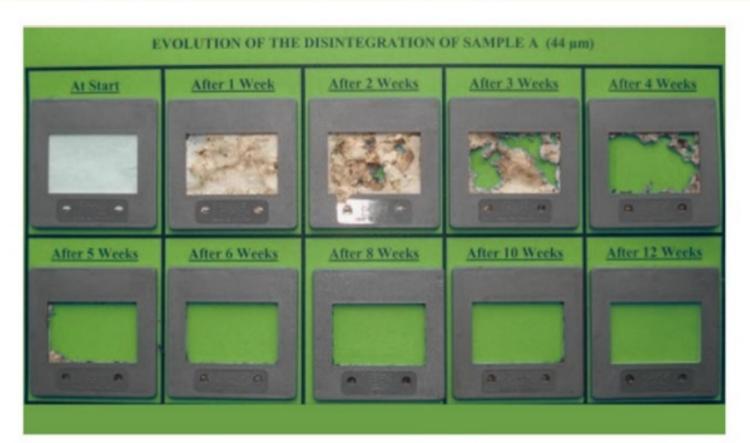


Eg: Bioplastic bags clogging grinders

Absence of negative effects on the process of composting.



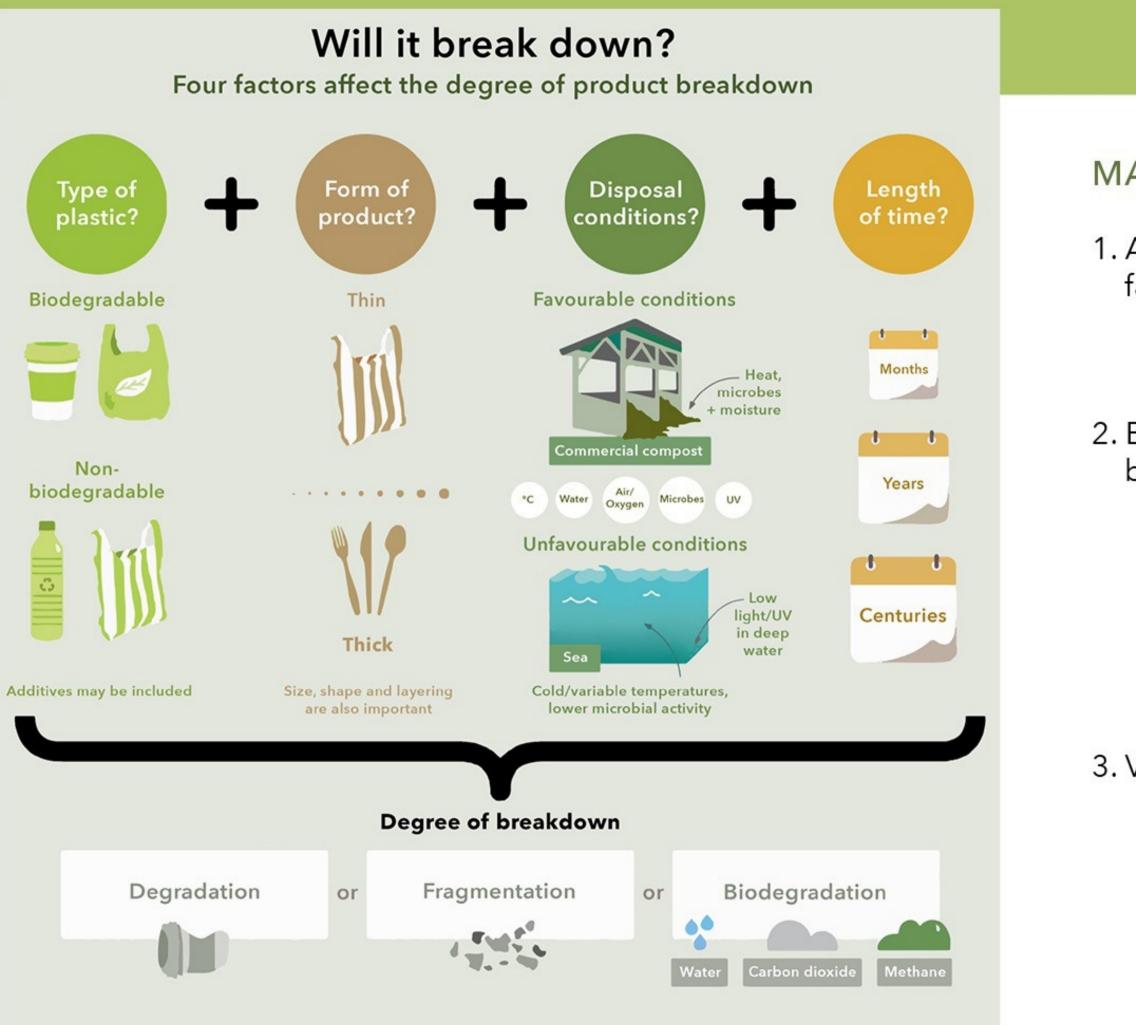
2



DISINTEGRABILITY, that is fragmentation and loss of visibility in the final compost (absence of visual pollution).



Absence of negative effects on the final compost (i.e. reduction of the agronomic value and presence of ecotoxicological effects on the plant growth).



https://theconversation.com/why-compostable-plastics-may-be-no-better-for-the-environment-100016

# **BIOPLASTICS** WHY THEY ARE NOT A GOOD OPTION

#### MAJOR ISSUES:

1. Almost all bioplastic products need a compost facility to process

Most cities do not have curbside collection

2. Bioplastics that are thick or not processed properly behave similarly to regular plastic

- Designed to compost in 90 days, most facilities only are 45 days
- Most compost facilities as a result do not allow it

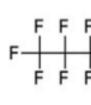
3. Visually no difference between regular plastic & bioplastic

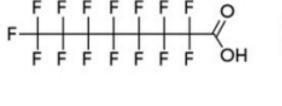
- End up removed from compost stream, contaminate recycling stream
- Only really suitable for use in closed systems.
   E.g. Arenas, Conference centres etc.

## INSIGHT INTO PFAS/PFAOS: WHAT ARE THEY? WHY ARE THEY USED? WHY WILL THEY BE BANNED?



- PFAs are chemicals that are added to fiber products to provide grease & water resistance and are in the same family as Teflon
- Some are linked to cancer
- They are considered 'forever chemicals' and accumulate in the environment
- Majority of molded fiber carry them at high levels
- Now being restricted by BPI (US-based Compostability Standard)
- Must have less than <100ppm fluorine as of Dec. 31, 2019





F F F F F F F F F | | | | | | | | | | C-C-C-C-C-C-C-C-C-

PFA Structure

Teflon Structure Amazon facing class action alleging PFAS in disposable plates, will be banning toxic chemicals from food packaging.

Supposedly compostable bowls at Chipotle and Sweetgreen contain cancer-linked "forever chemicals."

**PFAS to molded** fiber will be how **BPA** is to plastic.

McDonald's to remove toxic PFAS chemicals from food packaging by 2025.

# OPPORTUNITY FOR SINGLE SUSTAINABLE LINE FOR ALL OF NORTH AMERICA



•

•

#### Sustainable Product's Highlights:

- We are a plastic free solution and do not use bioplastics with a single exception\*
- We focus on the latest compostability standards and look to • where the future will be
  - Not a stop-gap approach
- All of our Plant Fiber Tableware is PFA-Free •
  - Forever Chemical linked to cancer found in almost all compostable fiber tableware
  - New BPI standard says <100ppm fluorine allowed, we do better

Offer the first retail ready birch cutlery line (home compostable, accepted everywhere)

- Displaced plastic cutlery can contribute • to sustainability goals
- Opportunity for meeting sustainability goals/PR •

Wheat Straws - The better alternative than paper All of our product lines are compostable



# FLUORINE-FREE PLANT FIBER TABLEWARE, TAKE-OUT CONTAINERS, TRAYS & CUSTOM SOLUTIONS



- **MATERIAL:** Bamboo Fiber, Wood Fiber & Starch (No PFA)
- **CLAIMS:** PFA-free (no fluorinated chemicals)
  - compostable
  - oven-safe
  - microwave safe
  - leak-proof
  - freezer safe
  - grease resistant



- 6
- 6

We've got you covered for take-out containers & lids, vegetable & meat trays, coffee cups & lids, deli options

Competition uses fluorinated chemicals derived from Teflon

99% of competitors use these "forever chemicals" that accumulate in the environment and are linked to cancer

Greenlid uses long fiber technology to make oil-resistant and leak proof without the chemical structure



# FLUORINE-FREE PLANT FIBER TABLEWARE & CUSTOM SOLUTIONS

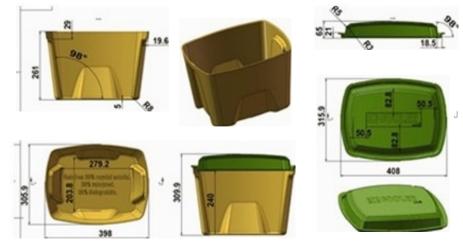


Competition uses fluorinated chemicals derived from Teflon

- 990/0 of competitors use these "forever chemicals" that accumulate in the environment and are linked to cancer
- uses long fiber technology to make oil-resistant and leak proof *without* the chemical structure

- MATERIAL: Bamboo Fiber, Wood Fiber & Starch (No PFA)
- CLAIMS: PFA-free (no fluorinated chemicals)
  - compostable
  - oven-safe
  - microwave safe
  - leak-proof
  - freezer safe
  - grease resistant





CUSTOM SOLUTIONS AVAILABLE

## **COMPOSTABLE TABLEWARE, TRAYS, AND CONTAINERS**

#### PAPER

#### BIOPLASTIC (CORNSTARCH BASED)



#### Material

- Made from paper (trees) stock
- Often clay-coated
- Pressed from paper sheets

- Made from bioplastics e.g. PLA
- Sometimes say 'made from corn starch'
- Similar to regular plastic

#### Main Features

- Often thin & flimsy
- Made from trees
- Can be printed
- Compostable
- Recyc lable

- Often thin and flimsy (variable)
- Not compostable
- Leak proof
- No visual difference to plastic
- Premium price for same result as plastic (for marketing only)

### MOST MOLDED FIBER

(INCLUDES PAPER, BAGASSE AND OTHERS)



#### PFA-FREE MOLDED FIBER



- Made from slurries of fiber
- Can be paper (wood), bagasse (sugar cane), bamboo
- Usually contain PFAs (cancer chemicals that grease-proof)
- Made from long bamboo fibers, wood fiber & starch
- Bio-based water-proof additive
- No PFAS

- Compostable
- Recyclable if unsoiled
- Leak proof
- Oil resistant (contain PFAS)

- Compostable
- Leak proof
- No PFAS
- Stiffer (20-30% heavier than others
- Oven safe (350F 15 min)
- Microwave safe
- Bamboo more sustainable

# BIRCH CUTLERY

- A Home compostable and accepted in every facility
- Individually wrapped in cardboard dispenser: knife, fork, spoon and unbleached napkin
- Material: 100% Birch FSC Certified from sustainably managed forests





Custom branding available on cutlery

Beautifien

Retail-ready products available

Individually wrapped knife, fork and spoon also sold separately













#### RECYCLABLE DISPENSER

## CUTLERY

### BIOPLASTIC



#### **Material**

• Made from variety of petroleum plastics

PLASTIC

• Usually non-recyclab le

- Made from bioplastics e.g. PLA
- Sometimes say 'made from corn starch'
- Similar to regular plastic

#### Main Features

- Often thin & flimsy for cost
- Made from mainly virgin plastic
- Not recycled
- Not compostable
- Last for up to 500 years for 5 minutes of use

- Often thin and flimsy (variable)
- Not home compostable
- Most facilities will not accept
- No visual difference to plastic so separated before even composting
- Premium price for same result as plastic (for marketing only)

### **GENERIC BIRCH**

#### BIRCH



- Made from 100% birchwood
- Home & industrial compostable
- Made from 100% birchwood
- Home & industrial compostable
- Always FSC certified
   \*sustainably managed forests

- Thinner birch
- Not always from FSC managed forests
- Usually dull knives, forks and shallow spoons

- Higher average thickness
- Sharpened knife blade
- Sharpened fork prongs
- Deeper spoon

Beaufifien

# WHEAT DRINKING STRAWS



#### **MATERIAL** - 100% Wheat Straw

4-6mm

CLAIMS: • Non-soggy

- Gluten free
- No taste

The reason a straw is called a straw



Turtle-safe, unlike plastic straws



Grown, not manufactured



Paper straws suck!



#### AVAILABLE IN

Cocktail {5"}

Regular {8"}

Individually Wrapped

### **DRINKING STRAWS**

### BIOPLASTIC





#### **Material**

- Made a from variety of  $\bullet$ petroleum plastics
- Usually non-recyclable

- Made from bioplastics (e.g. PLA)
- Sometimes say 'made from  $\bullet$ corn starch' or other marketing material (e.g. agave)
- Similar to regular plastic •

#### Main **Features**

- Made from mainly virgin plastic
- Not recycled ullet
- Not Compostable  $\bullet$
- Last for up to 500 Years for • 5 minutes of use
- Can be multiple colours, • lengths and diameters

- Not compostable  $\bullet$
- Most facilities will not accept •
- No visual difference to plastic •
- Premium price for Marketing only  $\bullet$
- Will last for years in ocean or environment
- Can be multiple, colours lengths • and diameters

### PAPER



- Made from Paper (trees) •
- Often non-biodegradable ۲ glues as binders of layers to hold together

**GREENLID WHEAT** 



- Made from 100% wheat stalk •
- Gluten-free (not made from • the grain)

- Called 'compostable'
- Not truly compostable (glue layers) •
- Becomes soggy fast •
- Has flavour •
- Can be multiple, colours lengths • and diameters

- Non-soggy  $\bullet$
- Grown, not manufactured  $\bullet$
- Gluten-free •
- No flavour •
- 100% compostable (home • and industrial - just straw)
- Multiple lengths ۲ (no large diameter yet)



# BAMBOO COMPOSTABLE DISPOSABLE CUPS & PLANT FIBER LID



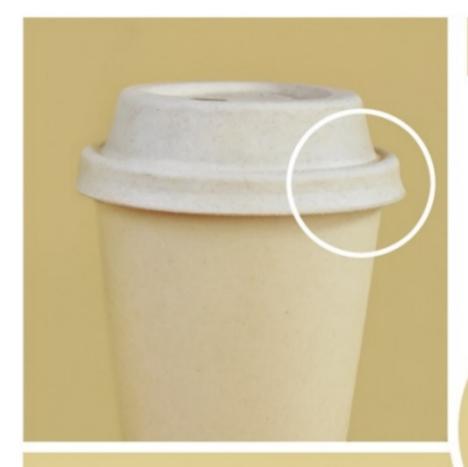


#### CUPS

- MATERIAL: bamboo fiber + thin layer PLA
- CLAIMS: compostable
  - (approved by facilities not just 'certified')
  - microwave safe,
  - leak proof
  - oven safe
  - freezer safe
  - oil resistant
- Use bamboo fiber rather than paper
- More sustainable
- Bamboo can grow in 3-5 years
- Unbleached
- Multiple sizes and shapes available







Lids can be customized to include your coffee grounds.

#### LIDS

Patented Negative Angle Buckle Technology

Seal technology creates unique patented indent to seal lid to cup

Lid Actually Grips Cup like plastic lids



- Compostable and disposable moulded fiber lids
- The answer to plastic waste coffee cup lids
- Holes for Straws & Dome Lids
- \*White & Unbleached (Colors Extra)
- PFAS-Free (No Cancer Chemicals)

### COFFEE CUP LIDS

#### PLASTIC

#### BIOPLASTIC



Material	Made from Polystyrene	<ul> <li>Made from bioplastics e.g. PLA</li> <li>Sometimes say 'made from corn starch' or other marketing material e.g. agave</li> <li>Similar to regular plastic</li> </ul>
Main Features	<ul> <li>Made from mainly virgin plastic</li> <li>Not recycled (usually dark, too - hard to recycle)</li> <li>Not Compostable</li> <li>Last for up to 500 Years for 5 minutes of use</li> <li>Can be multiple colours, and sizes</li> </ul>	<ul> <li>Not compostable</li> <li>Most facilities will not accept</li> <li>No visual difference to plastic</li> <li>Premium price for marketing only</li> <li>Will last for years in ocean or environment</li> <li>Can be multiple colours, and sizes</li> </ul>

# MOST MOLDED FIBER

(INCLUDES PAPER, BAGASSE AND OTHERS)

### GREENLID PFA-FREE MOLDED FIBER

- Made from slurries of fiber
- Can be paper (wood), bagasse (sugar cane), bamboo
- Usually contain PFAS (cancer chemicals that give grease-proofness
- Do not seal well due to negative draft angles needed
- May pop off top of coffee cup
- Not as smooth as finish
- Compostable
- Leak proof & oil resistant (CONTAINS PFAS)
- Can be multiple colours, and sizes

- Bamboo, sugar cane
- Proprietary 'Lid Seal Technology'

- Proprietary 'Lid Seal Technology'
- Compostable
- Leak Proof
- No PFAs (no cancer chemicals)
- Smooth finish
- Can be embossed with logo
- Can be bleached, white or colours (added cost)

#### **COFFEE CUPS**

#### **STANDARD** (PAPER + PE LINED)



Material	<ul> <li>Paper</li> </ul>	<ul> <li>Made with pa</li> </ul>
	<ul> <li>PE (polyethylene) liner</li> </ul>	PLA liner (cor
Main	Not recyclable	<ul> <li>Not Recyclab</li> </ul>
Features	<ul> <li>Not compostable</li> </ul>	<ul> <li>Some compo</li> </ul>
	Contains plastic	<ul> <li>No visual diffe</li> </ul>
	<ul> <li>Holds hot &amp; cold beverages</li> </ul>	<ul> <li>Holds hot &amp; c</li> </ul>
	Can be printed	Can be printe

Many sizes and shapes •

Many sizes and shapes •

#### COMPOSTABLE (PAPER +PLA LINED)

#### COMPOSTABLE BAMBOO (BAMBOO + THIN FILM PLA)



- aper from trees
- ompostable plastic)

- Made from bamboo not paper • (trees)
- Thin PLA Film 10.3% only

#### ble

- oost facilities will accept
- fference to paper
- cold beverages
- ted

- Accepted in compost facilities •
- Bamboo fiber more sustainable • than paper
- Visual unbleached difference • In appearance
- Holds Hot & Cold Beverages •
- Can be printed •
- Many sizes and shapes •



# **100% POST-CONSUMER RECYCLED PAPER NAPKINS**





### COCKTAIL NAPKINS

100°10 Post-Consumer Recycled Paper Napkin Unbleached

- Packaged in Paper 6 Unfolded Size - 23x23cm 1/4 Fold,
- Folded Size-11.Sx11.Sxcm 6
- Biodegradable & Compostable 6

### DINNER NAPKINS

100°10 Post-Consumer Recycled Paper Napkin Unbleached

- Packaged in Paper 6 Unfolded Size - 36x42cm 1/8 Fold, Folded Size-18x10.Sxcm
- Biodegradable & Compostable 6



# Benutifien

# PALM LEAF PLATES & BOWLS



Manufactured from naturally fallen palm leaves in India

Every plate and bowl is unique

100% Compostable and Biodegradable

Notrees are harmed during manufacturing

Manufacturing process is 100% chemical free

The remnants of the sheath after the molding are composted

**CLAIMS:** • oven safe

- microwave safe
- leak proof
- oil proof

CREATED FROM FALLEN LEAVES WHICH ARE COLLECTED, PRESSED AND MOLDE









# **RECYCLED CARDBOARD MOLDED FIBER**



## **KITCHEN FOOD WASTE BIN**

Made from 100% end-of-life recycled corrugate cardboard

Proprietary bio-based leak proof additive Fill up and compost the entire container No more cleaning bins or using leaking bags Home and industrial facility compostable Accepted in compost facilities

### ECOCOOLER

Reusable 6

> Made from 100% end-of-life recycled corrugate cardboard

- Convenient, strong handles 6
  - Proprietary bio-based leak proof additive
  - Recyclable and Biodegradable
- 30 Can Capacity with 101b Bag of Ice 6





CUSTOM SHAPES & DESIGNS - LOW COST MOLD DEVELOPMENT CUSTOM LOGOS

# WE HELP YOU DESIGN CUSTOM SOLUTIONS OR PRODUCTS

#### **Example Products**



Made from 100% recycled
 cardboard
 bio-based leak proof
 additive available

#### We Help Design

- Custom shapes & designs
- Low cost mould development
- Custom logos
- Drainage holes for plants
- From small grow pots to large coolers



# WE PROVIDE SOLUTIONS AND EXPERTISE FOR ALL YOUR SUSTAINABILITY CHALLENGES



# WE ARE SOLUTIONS FOCUSSED EXPERTS IN **PLASTICS, RECYCLING AND COMPOSTING**

Contact: Support@beautifierlife.com